

DISTITRON® 110 SV2

First Emission: 26/11/2013

Version: 08, 02/01/2017

Product type

Unsaturated polyester resin in styrene, DCPD

Appearance

Orange - Transparent

Main resin characteristics

Preaccelerated

Main applications

Reinforced plastics, general purpose

Moulding informations

Injection moulding, RTM

Shelf life and storage

Store in the shade, out of direct sunlight. Keep storage temperature below 25°C. Unseal container just before use. Shelf-life will be reduced reaching higher temperature.

Precaution for handling

Read carefully the Safety Data Sheet

Note

FEATURES OF THE LIQUID RESIN

Properties	Test Method	Unit	Typical values
Specific weight at 20°C		g/cm ³	1,11
Brookfield viscosity at 25°C, sp 2 rpm 20	MT-CU025V	mPa.s	140 - 190
Solid content	MT-CU001C	%	61 - 66
Reactivity	at 20°C + 1,5% MEKP50		
Gel time	RS.08.G	minutes	14 - 19
Delta	RS.08.G	minutes	6 - 11
Exothermic peak	RS.08.G	°C	170 - 200
Shelf life at 23°C in the dark	MT-CU002S	months	3

PROPERTIES OF THE CURED UNREINFORCED RESIN

Curing cycle	24h at 23°C + 2h at 100°C + 1h at 100°C		
Tensile strength	ISO 527 (2012)	MPa	70
Tensile modulus	ISO 527 (2012)	MPa	3400
Elongation at break	ISO 527 (2012)	%	2,6
Flexural strength	ISO 178/B (2010)	MPa	140
Flexural modulus	ISO 178/B (2010)	MPa	3300
HDT	ISO 75 -2A (2013)	°C	80
Barcol hardness at 25°C	ASTM D 2583 (2007)	units	40

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