

DISTITRON® 416 B1V16

First Emission: 04/06/1996

Version: 18, 02/01/2017

Product type

Unsaturated polyester resin in styrene, Orthophthalic

Appearance

Bluish - Light - Transparent

Main resin characteristics

Clear, unaccelerated

Main applications

Buttons

Moulding informations

Centrifugal casting

Shelf life and storage

Store in the shade, out of direct sunlight. Keep storage temperature below 25°C. Unseal container just before use. Shelf-life will be reduced reaching higher temperature.

Precaution for handling

Read carefully the Safety Data Sheet

Note

FEATURES OF THE LIQUID RESIN ⁽¹⁾

Properties	Test Method	Unit	Typical values
Specific weight at 20°C		g/cm ³	1,15
Brookfield viscosity at 25°C, sp 3 rpm 20	MT-CU025V	mPa.s	1450 - 1750
Solid content	MT-CU001C	%	71 - 75
Reactivity	at 25°C + 0,3% Co 1% + 1% MEKP50		
Gel time ⁽²⁾	RS.08.G	minutes	5 - 8
Delta	RS.08.G	minutes	12 - 17
Exothermic peak	RS.08.G	°C	130 - 160
Shelf life at 23°C in the dark	MT-CU002S	months	3

1) Thoroughly test in your applications before full-scale use. Geltimes may vary due to the reactive nature of these materials and due to different brands of curing additives. Always test on small scale before formulating large quantities.

2) If present, Cobalt is herewith intended as octoate. Use of different Cobalt salts could result in different geltimes. Always test on small scale before formulating large quantities.

PROPERTIES OF THE CURED UNREINFORCED RESIN ⁽³⁾

Curing cycle	16h at 70°C + 2h at 100°C + 1h at 100°C		
Tensile strength	ISO 527 (2012)	MPa	60
Tensile modulus	ISO 527 (2012)	MPa	3000
Elongation at break	ISO 527 (2012)	%	5,2
Flexural strength	ISO 178/B (2010)	MPa	120
Flexural modulus	ISO 178/B (2010)	MPa	2800
HDT	ISO 75-2A (2013)	°C	48
Barcol hardness at 25°C	ASTM D 2583 (2007)	units	35

3) Properties are typical values, based on material tested in our laboratories, but varies from sample to sample. Typical values should not be construed as a guaranteed analysis of any specific lot or as specification items.

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