

## DISTITRON® 429 V1,3

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### Product type

Unsaturated polyester resin in styrene, Orthophthalic

### Appearance

Green - Light - Transparent

### Main resin characteristics

Low viscosity, Clear, unaccelerated

### Main applications

Reinforced plastics, general purpose

### Moulding informations

Injection moulding, RTM

### Shelf life and storage

Store in the shade, out of direct sunlight. Keep storage temperature below 25°C. Unseal container just before use. Shelf-life will be reduced reaching higher temperature.

### Precaution for handling

Read carefully the Safety Data Sheet

### Note

## FEATURES OF THE LIQUID RESIN

<i>Properties</i>	<i>Test Method</i>	<i>Unit</i>	<i>Typical values</i>
<b>Specific weight at 20°C</b>		g/cm <sup>3</sup>	<b>1,09</b>
<b>Brookfield viscosity at 25°C, sp 2 rpm 20</b>	MT-CU025V	mPa.s	<b>110 - 150</b>
<b>Solid content</b>	MT-CU001C	%	<b>54 - 58</b>
<b>Reactivity</b>	at 20°C + 0,3% Co 6% + 1,5% MEKP50		
<b>Gel time on 50 g resin</b>	RS.08.G	minutes	<b>9 - 12</b>
<b>Delta</b>	RS.08.G	minutes	<b>11 - 19</b>
<b>Exothermic peak</b>	RS.08.G	°C	<b>110 - 140</b>
<b>Shelf life at 23°C in the dark</b>	MT-CU002S	months	<b>6</b>

## PROPERTIES OF THE CURED UNREINFORCED RESIN

<b>Curing cycle</b>	24h at 23°C + 2h at 100°C + 1h at 100°C		
<b>Tensile strength</b>	ISO 527 (2012)	MPa	<b>75</b>
<b>Tensile modulus</b>	ISO 527 (2012)	MPa	<b>3800</b>
<b>Elongation at break</b>	ISO 527 (2012)	%	<b>2,3</b>
<b>Flexural strength</b>	ISO 178/B (2010)	MPa	<b>120</b>
<b>Flexural modulus</b>	ISO 178/B (2010)	MPa	<b>3800</b>
<b>HDT</b>	ISO 75 -2A (2013)	°C	<b>65</b>
<b>Glass transition</b>	ASTM E 1545 (2011)	°C	<b>80</b>
<b>Barcol hardness at 25°C</b>	ASTM D 2583 (2007)	units	<b>44</b>

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