



PLASTICS RESEARCH LABORATORIES, INC.
MOLD RELEASES & PROCESS ADDITIVES

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Technical Data Sheet



CX-200XM

Product Description

CX-200XM is a mold stripper specifically designed for removing silicone contamination, and semi-permanent release agents on mold surfaces. Not recommended for removing waxes.

Composition

Alcohol solution of proprietary cleaning agents. CX-200XM is formulated without any methanol.

Handling

Wear chemically resistant protective gloves such as nitrile, neoprene, or butyl. Wash hands frequently and, if convenient, use a protective hand cream. Washing of hands is recommended since CX-200XM may penetrate gloves during use. Use goggles and do not smoke until hands are completely clean.

CX-200M IS A CAUSTIC FORMULA AND SHOULD BE USED WITH CAUTION ON ALUMINUM TOOLS.

Uses

Mold Stripper for removing semi-permanent release coatings. Not recommended for removing wax or polymers.

Typical Properties

*Color	Yellow
Flash point	<73°F / 23°C
Packing	Plastic containers
Shelf Life	Minimum of one year

***The color may change over time from yellow to dark amber without affecting product performance**

Application Instructions

Review MSDS before use.

Use full strength. Do not dilute.

1) Apply liberally to mold (at temperatures less than 110°F) with cotton cloth or brush. Make sure the surface is completely wet (use of a Charlie Brush is helpful) and allow to stand for approximately five minutes.

2) Then wipe the surface with a water-wet cloth.

3) Repeat washing with clean wet cloth and then dry with another fresh cloth.

4) Wiping the surface afterwards with acetone or a medium cleaner, like CX-500 or CX-501, may also be helpful. With extremely dirty molds, leave the mold stripper on for a longer time (10 minutes) or repeat the entire procedure as many times as necessary.

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